

Work Order ID 51871

Tuesday, September 08, 2009 12:40:06 PM



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Item ID:	D2235-1	Accept		Setup	Start	
Revision ID:	B1				Stop	
Item Name:	Basket Rib					
Start Date:	9/9/2009	Start Qty:	10.00		Cust Item ID:	
Required Date:	9/14/2009	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	09-9-08	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2235	Rev B1								

100		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr								

SAD 09-09-15

(10)

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

2) S o l o l i z

(10)

120	Identify as per dwg & Stock Location: WA	0.00							
Packaging	Memo	0.00							
Packaging									

SAD 09-09-17

(10)

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Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 9/9/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 9/14/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/18 AJ

WTF
09-09-18

Picklist Print

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Parent Item: D2235-1RevB1



Parent Item Name: Basket Rib



Start Date: 9/9/2009

Required Date: 9/14/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-1RevA1		Manufactured	No			100	Each	24.0000	10.0000			
											SAN 09-09-15	

Basket Hoop

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

24

51248

12

51474

12

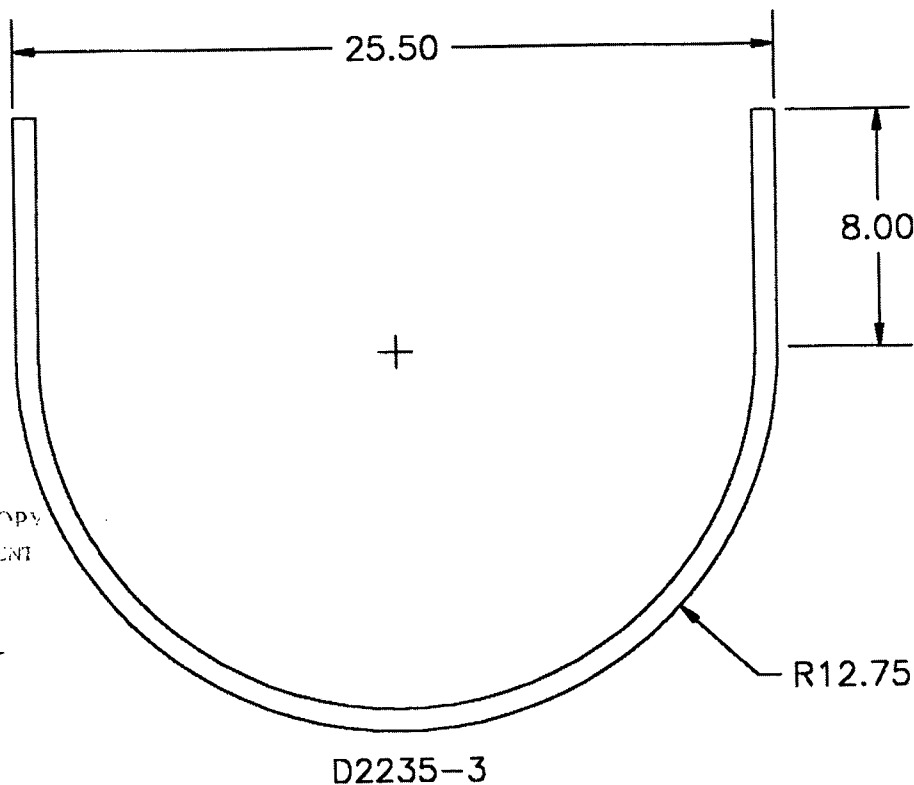
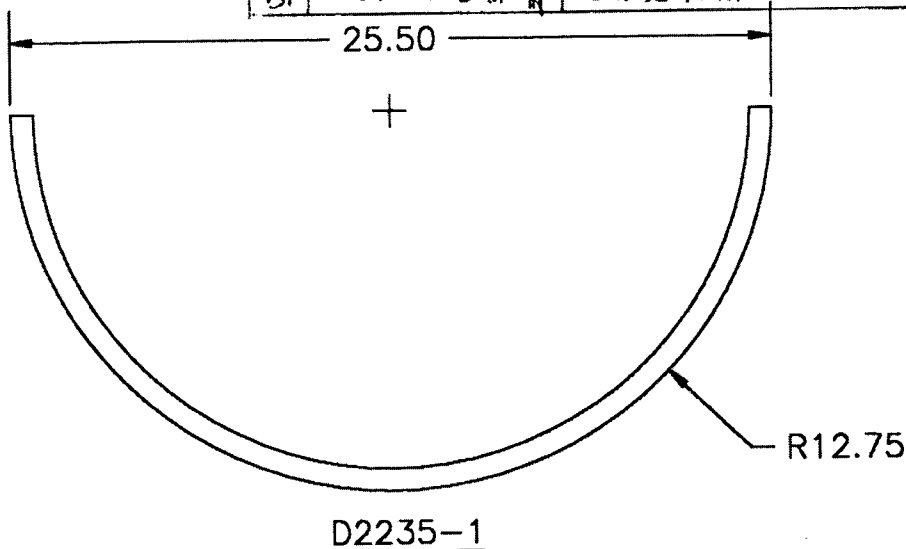
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DART



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>[Signature]</i>	<i>[Signature]</i>	D2235	SHEET 1 OF 1
DATE	TITLE		
94:12:16	BASKET RIBS		
BI	02.08.06 <i>[Signature]</i>	CAN BE MADE FROM D3166-1	

RELEASED
R 960507



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 51871

CAN BE MADE FROM D3166-1 *[BI]*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.